

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	EASY WELD
Registration number	-
Synonyms	None.
Product code	BDS000994AE
Issue date	09-December-2022
Version number	1.0
Revision date	09-December-2022

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Welding Products
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Company name	CRC Industries UK Ltd.
Address	Wylds Road Castlefield Industrial Estate TA6 4DD Bridgwater Somerset United Kingdom
Telephone	+44 1278 727200
Fax	+44 1278 425644
E-mail	hse.uk@crcind.com
Website	www.crcind.com

Company name	CRC Industries Europe bv
Address	Touwslagerstraat 1 9240 Zele Belgium
Telephone	+32(0)52/45.60.11
Fax	+32(0)52/45.00.34
E-mail	hse@crcind.com
Website	www.crcind.com

1.4. Emergency telephone number Tel.:(+44)(0)1278 72 7200 (office hours: 9-17h GMT)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Aerosols	Category 1	H222 - Extremely flammable aerosol. H229 - Pressurized container: May burst if heated.
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Health hazards

Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Specific target organ toxicity - single exposure	Category 3 narcotic effects	H336 - May cause drowsiness or dizziness.

Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard	Category 2	H411 - Toxic to aquatic life with long lasting effects.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: hydrocarbons,C6,isoalkanes,< 5% n-hexane, pentane

Hazard pictograms



Signal word Danger

Hazard statements

H222 Extremely flammable aerosol.
H229 Pressurized container: May burst if heated.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

P102 Keep out of reach of children.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 Do not spray on an open flame or other ignition source.
P251 Do not pierce or burn, even after use.
P261 Avoid breathing mist/vapours.
P271 Use only outdoors or in a well-ventilated area.

Response Not assigned.

Storage

P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
hydrocarbons,C6,isoalkanes,< 5% n-hexane	<50	- 931-254-9	01-2119484651-34	649-328-00-1	
Classification: Flam. Liq. 2;H225, Skin Irrit. 2;H315, STOT SE 3;H336, Asp. Tox. 1;H304, Aquatic Chronic 2;H411					
pentane	<50	109-66-0 203-692-4	01-2119459286-30	601-006-00-1	#
Classification: Flam. Liq. 2;H225, STOT SE 3;H336, Asp. Tox. 1;H304, Aquatic Chronic 2;H411					

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.
M: M-factor
vPvB: very persistent and very bioaccumulative substance.
PBT: persistent, bioaccumulative and toxic substance.
#: This substance has been assigned Union workplace exposure limit(s).
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	In the unlikely event of swallowing contact a physician or poison control centre. Rinse mouth.
4.2. Most important symptoms and effects, both acute and delayed	May cause drowsiness or dizziness. Headache. Nausea, vomiting. Skin irritation. May cause redness and pain.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	Extremely flammable aerosol.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	Contents under pressure. Pressurised container may explode when exposed to heat or flame. During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Special fire fighting procedures	Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapour pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.
For emergency responders	Keep unnecessary personnel away. Ventilate closed spaces before entering them. Avoid breathing mist/vapours. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
6.2. Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Pressurised container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not re-use empty containers. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store away from incompatible materials (see Section 10 of the SDS). Storage class (TRGS 510): 2B (Aerosol dispensers and lighters)
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
pentane (CAS 109-66-0)	TWA	1800 mg/m ³ 600 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs)

General population

Components	Value	Assessment factor	Notes
hydrocarbons,C6,isoalkanes,< 5% n-hexane (CAS -)			
Long-term, Systemic, Dermal	1377 mg/kg bw/day		
Long-term, Systemic, Inhalation	1131 mg/kg bw/day		
Long-term, Systemic, Oral	1301 mg/kg bw/day		
pentane (CAS 109-66-0)			
Long-term, Systemic, Dermal	214 mg/kg bw/day	5	Repeated dose toxicity
Long-term, Systemic, Inhalation	643 mg/m ³	5	Repeated dose toxicity

Workers

Components	Value	Assessment factor	Notes
hydrocarbons,C6,isoalkanes,< 5% n-hexane (CAS -)			
Long-term, Systemic, Dermal	13964 mg/kg bw/day		
Long-term, Systemic, Inhalation	5306 mg/m ³		
pentane (CAS 109-66-0)			
Long-term, Systemic, Dermal	432 mg/kg bw/day	3	Repeated dose toxicity
Long-term, Systemic, Inhalation	3000 mg/m ³	3	Repeated dose toxicity

Predicted no effect concentrations (PNECs)

Components	Value	Assessment factor	Notes
pentane (CAS 109-66-0)			
Freshwater	230 µg/l	1	
Sediment (freshwater)	1.2 mg/kg	1	
Soil	0.55 mg/kg	1	

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles). Use eye protection conforming to EN 166.

Skin protection

- Hand protection

When handling the product wear chemical-resistant gloves (standard EN 374). The breakthrough time of the glove should be longer than the total duration of product use. If work lasts longer than the breakthrough time, gloves should be changed part-way through. Nitrile gloves are recommended.

- Other

Wear appropriate chemical resistant clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapour cartridge and full facepiece. (Filter type AX)

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

Hygiene measures

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls	Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.
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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Form	Aerosol.
Colour	Colourless.
Odour	Characteristic odor.
Odour threshold	Not available.
pH	Not applicable.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	35 - 65 °C (95 - 149 °F)
Flash point	-45.0 °C (-49.0 °F) Closed cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1 % estimated
Explosive limit – upper (%)	7.8 % estimated
Vapour pressure	Not available.
Vapour density	> 1 at 15°C
Relative density	0.73 g/cm ³ at 20°C
Solubility(ies)	
Solubility (water)	Insoluble in water
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	> 200 °C (> 392 °F)
Decomposition temperature	Not available.
Viscosity	< 7 mPa·s at 40°C
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

9.2. Other information

Kinematic viscosity	Not available
VOC	510 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid high temperatures.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	Carbon oxides.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
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Information on likely routes of exposure

Inhalation	May cause drowsiness or dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Direct contact with eyes may cause temporary irritation.

Ingestion

May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms

May cause drowsiness or dizziness. Headache. Nausea, vomiting. Skin irritation. May cause redness and pain.

11.1. Information on toxicological effects**Acute toxicity**

Based on available data, the classification criteria are not met.

Components**Species****Test Results**

hydrocarbons,C6,isoalkanes,< 5% n-hexane

Acute**Dermal**

LD50

Rabbit

3350 mg/kg, 4 h

Inhalation

LD50

Rat

259354 mg/m3

Oral

LD50

Rat

16750 mg/kg

pentane (CAS 109-66-0)

Acute**Dermal**

LD50

Rabbit

> 3000 mg/kg

Inhalation

LC50

Rat

364 mg/l, 4 Hours

Oral

LD50

Rat

> 5000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Direct contact with eyes may cause temporary irritation.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure

May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Not likely, due to the form of the product.

Mixture versus substance information

Not available.

SECTION 12: Ecological information**12.1. Toxicity**

Toxic to aquatic life with long lasting effects.

Components**Species****Test Results**

hydrocarbons,C6,isoalkanes,< 5% n-hexane

Acute

Other

EC50

Pseudokirchnerella subcapitata

13.6 mg/l, 72 hours

NOEC

Pseudokirchnerella subcapitata

3 mg/l, 72 hours

Aquatic**Acute**

Crustacea

EC50

Daphnia magna

31.9 mg/l, 48 hours

NOEC

Daphnia magna

7.14 mg/l, 21 days

Fish

EC50

Rainbow trout

18.3 mg/l, 96 hours

NOEC

Rainbow trout

4.09 mg/l, 28 days

12.2. Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

**Partition coefficient
n-octanol/water (log Kow)**
pentane 3.39

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

**12.5. Results of PBT and vPvB
assessment** This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.
GWP: 3

Substance Global Warming Potential per (Annex IV), Regulation 517/2014/EU on fluorinated greenhouse gases, as amended

pentane (CAS 109-66-0) 5

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number UN1950
**14.2. UN proper shipping
name** AEROSOLS, flammable

14.3. Transport hazard class(es)

Class 2.1
Subsidiary risk -
Label(s) 2.1
Hazard No. (ADR) Not assigned.
Tunnel restriction code D
**ADR/RID - Classification
code:** 5F

14.4. Packing group Not assigned.

14.5. Environmental hazards yes

**14.6. Special precautions
for user** Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number UN1950
**14.2. UN proper shipping
name** AEROSOLS, flammable

14.3. Transport hazard class(es)

Class 2.1
Subsidiary risk -
Label(s) 2.1

14.4. Packing group Not assigned.

14.5. Environmental hazards yes

**14.6. Special precautions
for user** Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number UN1950
**14.2. UN proper shipping
name** AEROSOLS, flammable

14.3. Transport hazard class(es)

Class 2.1
Subsidiary risk -
Label(s) 2.1

14.4. Packing group Not assigned.

14.5. Environmental hazards yes

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number UN1950

14.2. UN proper shipping name Aerosols, flammable

14.3. Transport hazard class(es)

Class 2.1
Subsidiary risk -

14.4. Packing group Not assigned.

14.5. Environmental hazards yes

ERG Code 10L

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

14.1. UN number UN1950

14.2. UN proper shipping name Aerosols, flammable, MARINE POLLUTANT

14.3. Transport hazard class(es)

Class 2.1
Subsidiary risk -

14.4. Packing group Not assigned.

14.5. Environmental hazards

Marine pollutant yes

EmS F-D, S-U

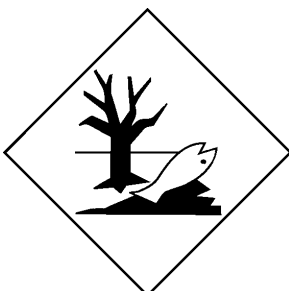
14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

ADN; ADR; IATA; IMDG; RID



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

pentane (CAS 109-66-0)

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

ADR: European Agreement Concerning the International Carriage of Dangerous Goods by Road.

AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).

ATE: Acute Toxicity Estimate according to REGULATION (EC) No 1272/2008 (CLP).

CAS: Chemical Abstract Service.

Ceiling: Short Term Exposure Limit Ceiling value.

CEN: European Committee for Standardization.

CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.

GWP: Global Warming Potential.

IATA: International Air Transport Association.

IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.

IMDG: International Maritime Dangerous Goods.

MAC: Maximum Allowed Concentration.

MAK: Threshold limit values Germany (Maximale Arbeitsplatzkonzentration - DFG).

MARPOL: International Convention for the Prevention of Pollution from Ships.

PBT: Persistent, bioaccumulative and toxic.

REACH: Registration, Evaluation and Authorization of Chemicals (REGULATION (EC) No 1907/2006 concerning Registration, Evaluation Authorization and Restriction of Chemicals).

RID: Regulations concerning the international carriage of dangerous goods by rail (Règlement International concernant le transport de marchandises dangereuses par chemin de fer).

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit.
TLV: Threshold Limit Value.
TWA: Time Weighted Average.
VLE: Exposure Limit Value.
VME: Exposure Average Value.
VOC: Volatile organic compounds.
vPvB: Very persistent and very bioaccumulative.
STEL: Short-term Exposure Limit.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

Revision information

None.

Training information

Follow training instructions when handling this material.

Disclaimer

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