

#### Description

Reduces tool wear and improves machined finish. A ready to use cutting and tapping fluid specially formulated to improve tool performance, reduce heat build up and extend tool life. It contains additives to prevent pitting, galling and metal seizure and its properties make it particularly suitable for use on hard to work metals including stainless steel, titanium, aluminium and tool steel.

#### Benefits & Features

- For cutting, tapping, reaming and turning
- Extreme pressure additives for difficult materials
- Prolongs tool life and improves machined finish
- Reduces heat build up
- Suitable for use on all metals
- Incorporates corrosion inhibitors

#### Directions for Use

Shake can well before use. Spray tool area to be treated. Repeat if necessary. Use extension tube for precision use. **Do not spray onto very hot surfaces or near naked flames.**

#### Technical Data

Appearance:	Brown liquid, viscosity 300cPs at 20°C
Odour:	Low odour
Contents:	Blend of naphthenic lubricants, chlorinated
Flash Point:	<0°C
Solubility:	Insoluble in water
Temperature Range:	For use at ambient temperatures
Relative Density:	0.94
Flammability:	Extremely Flammable
Health & Safety:	Consult Safety Data Sheet (available at <a href="http://tygrisindustrial.com">tygrisindustrial.com</a> )
Storage:	Below 50°C
Pack Size:	12 x 400ml aerosols

#### Note

This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee. Further information is available from our Technical Department.

